



DRAWING NO.	REV	Customer Drawing	REVISION HISTORY					
C245510024	E		REV	DESCRIPTION (ECO)	DATE	APPROVED		
			D		07/20/18	AK		
			Е	UPDATE NOTE 3, & 4, ECO 8301	10/09/18	AK		

BILL OF MATERIAL							
CONFIGURATION	T-PORT BASE	SWABABLE CAP	SWIVEL LOCK	STEM			
245510024	CLEAR POLYCARBONATE MAKROLON RX 1805 451118	CLEAR POLYCARBONATE MAKROLON RX 1805 451118	POLYCARBONATE CALIBRE MEGARAD 2081-15	CLEAR SILICONE 40 DUROMETER WACKER LR3003/40			

	DRAWN BY SR		DATE 12/9/15	HR®		Halleye Da	<b>L</b> outo®	
	APPROVED BY			DATE	JF	IK	Halkey-Ro	perts
	MATERIAL				TITLE		<u> </u>	
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA	FINISH				•		NNECTOR ASSE	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY	UNLESS OTHERWISE SPECIFIED: T DIMENSIONS ARE IN INCHES TOLERANCES:		THIRD AN	HIRD ANGLE PROJECTION		DRAWING N	°C245510024	REV
OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	ANGULAR: ± 1° TWO PLACE DECIM THREE PLACE DECI				SCALE 2:1	DO N	OT SCALE DRAWING	3 OF 3